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System and Process for Manufacturing
Building Blocks

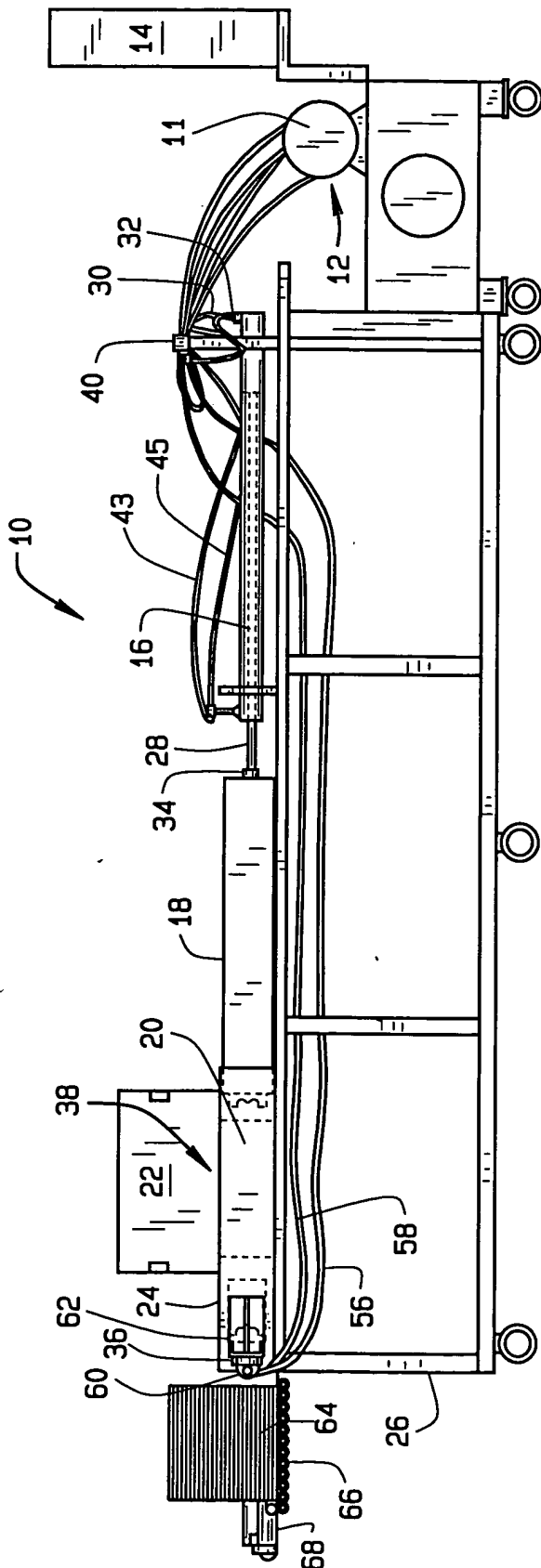


FIG. 1

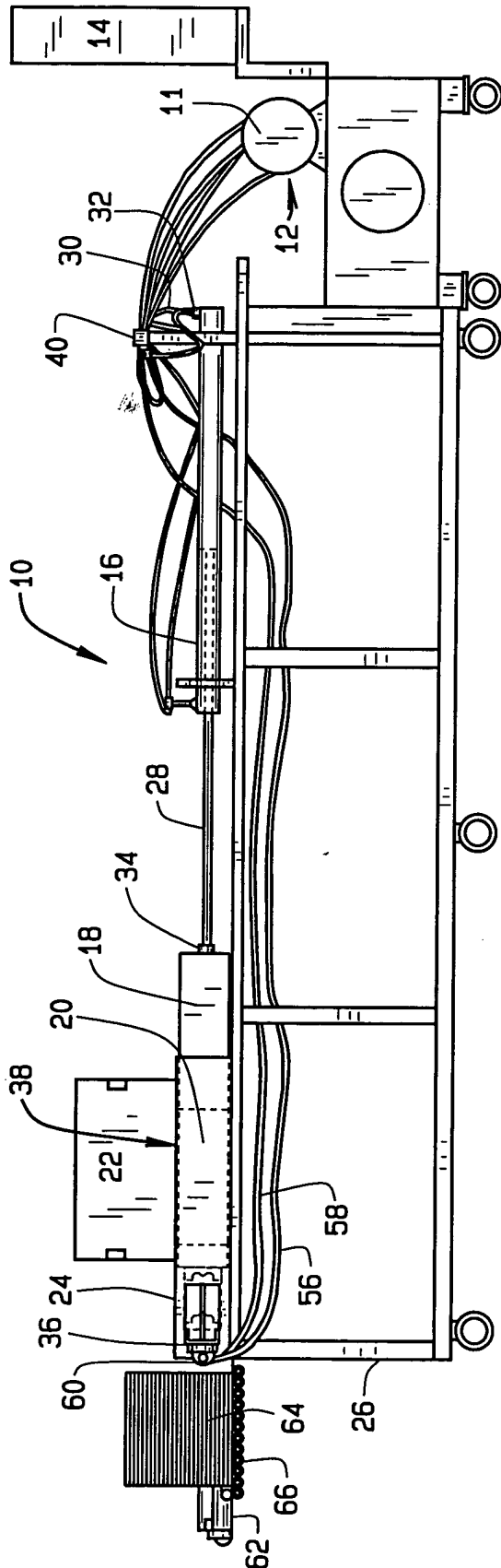


FIG. 2

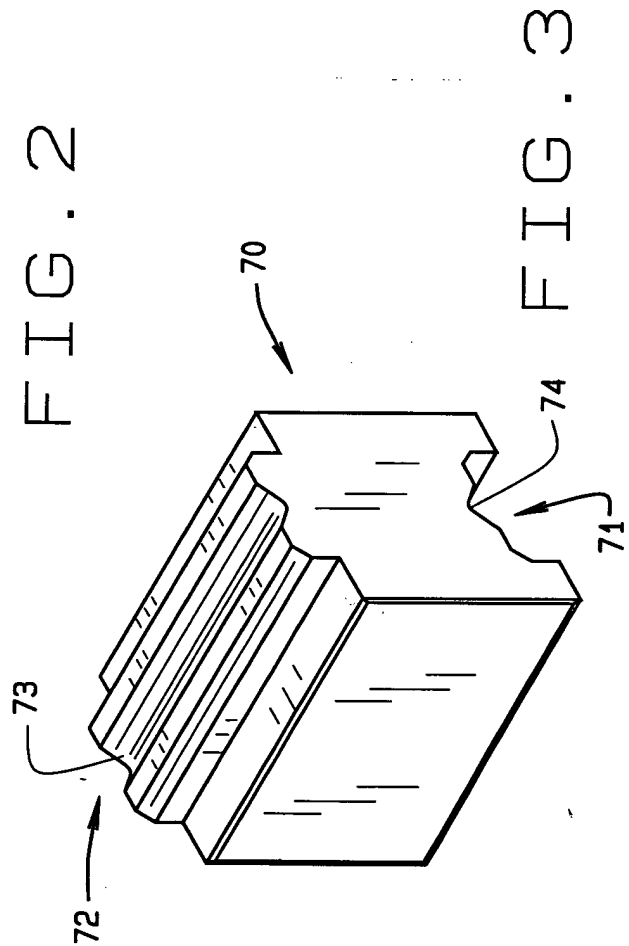


FIG. 3

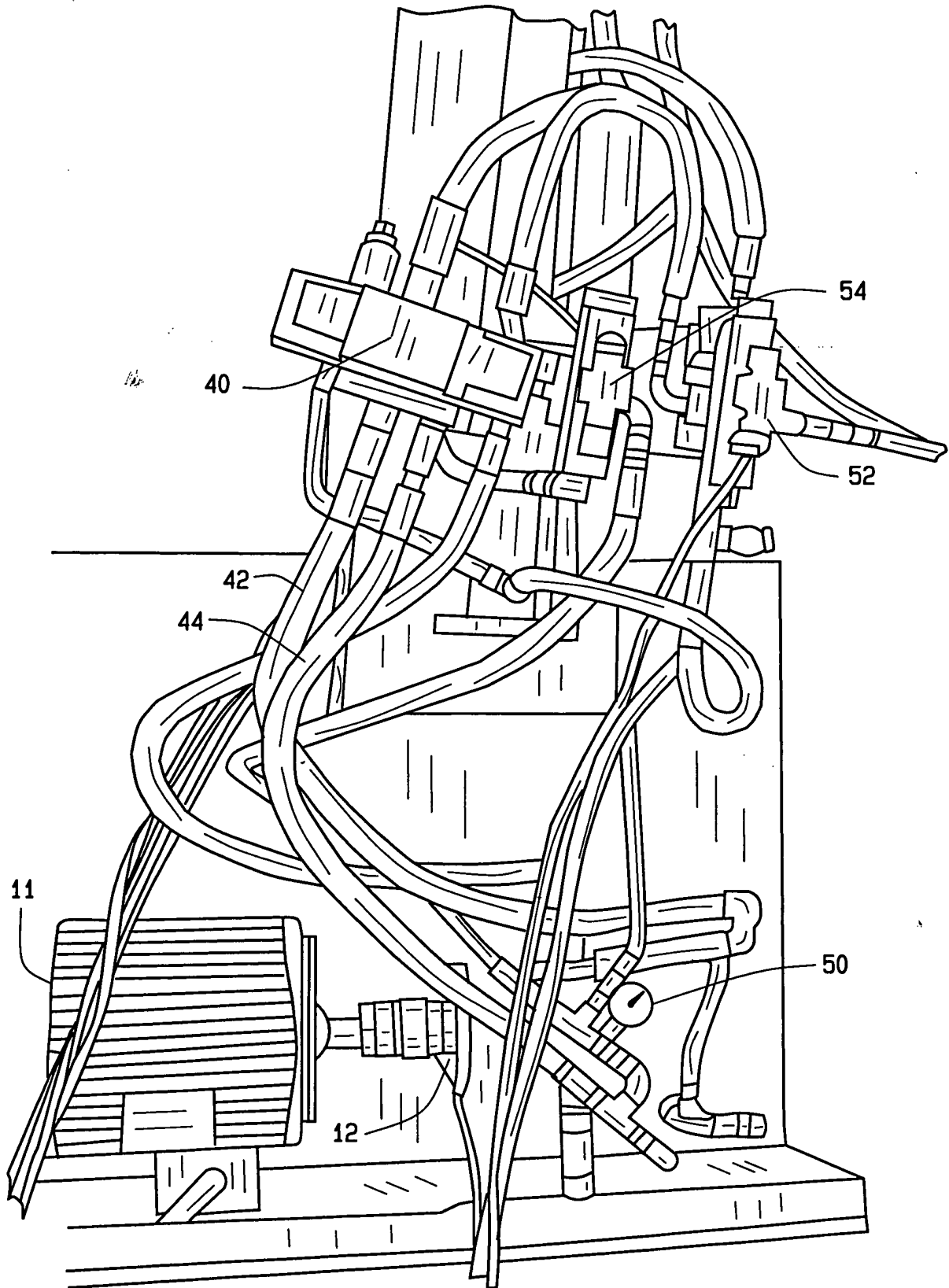


FIG. 4

